#### DNV·GL



MARITIME

### **A CRAZY IDEA ?**

**Retrofitting cruise ships to LNG by elongation** 

Jorge Pinto & Alexandros Chiotopoulos 14.10.2014 **Upcoming Regulations** 

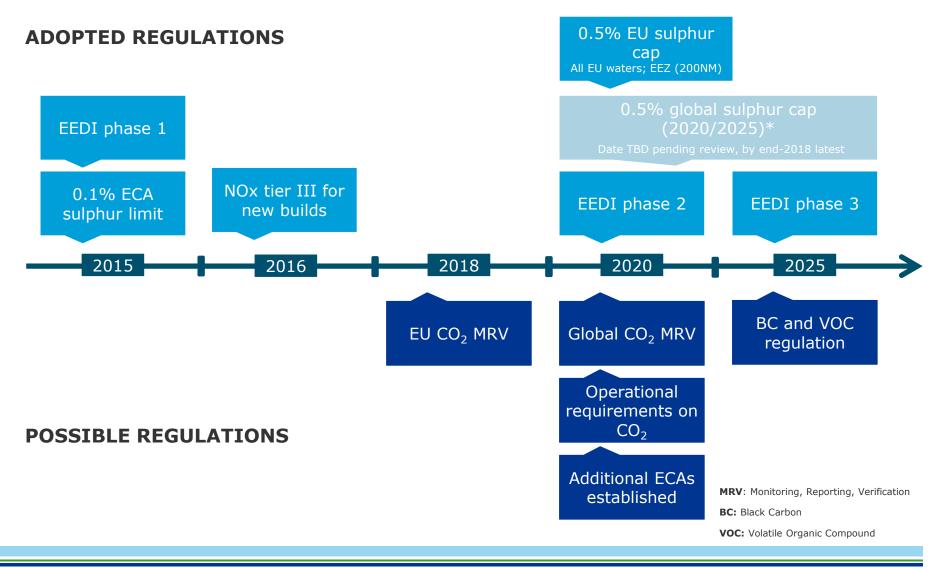
Retrofitting cruise ships to LNG by elongation - A Crazy idea?

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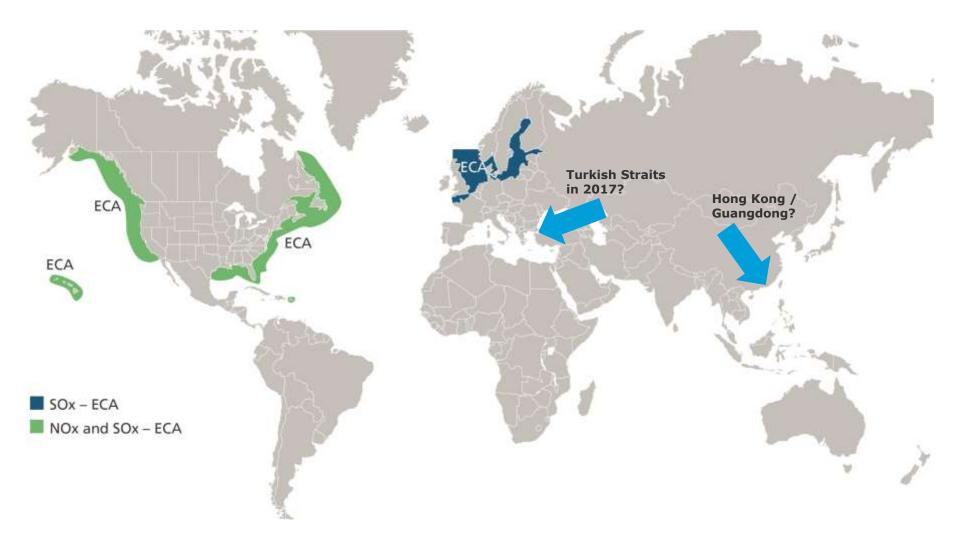
Retrofitting cruise ships to LNG by elongation - A Crazy idea?

### **1.** A number of environmental regulations are on the horizon



#### 1. A number of environmental regulations are on the horizon 0.5% EU sulphur **ADOPTED REGULATIONS** cap All EU waters; EEZ (200NM) EEDI phase 1 NOx tier III for 0.1% ECA EEDI phase 2 EEDI phase 3 new builds sulphur limit 2015 2016 2018 2020 2025 BC and VOC EU CO<sub>2</sub> MRV Global CO<sub>2</sub> MRV regulation Operational requirements on $CO_2$ **POSSIBLE REGULATIONS** Additional ECAs MRV: Monitoring, Reporting, Verification established BC: Black Carbon VOC: Volatile Organic Compound

### More stringent regulations on emissions to air



## Benefits of using LNG against the upcoming environmental regulations

<b>Emission component</b>	Emission reduction with LNG as fuel	Comments
SOx	100%	Complies with ECA and global sulphur cap
NOx, Low pressure engines (Otto cycle)	85%	Complies ECA 2016 Tier III regulations
NOx, High pressure engines (Diesel cycle)	40%	Need EGR/SCR to comply with ECA 2016 Tier III regulations
CO2	25-30%	Benefit for the EEDI requirement No other regulations (yet)
Particulate matter	95-100%	No regulations (yet)

**Upcoming Regulations** 

Retrofitting cruise ships to LNG by elongation - A Crazy idea?

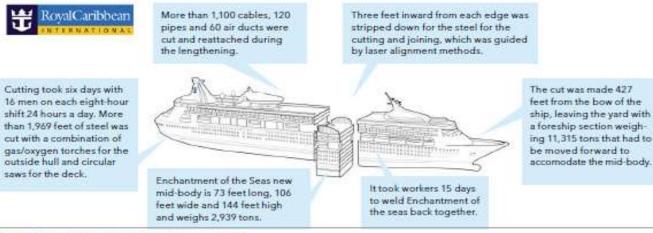
### The concept – Convert a cruise ship to run on LNG by lengthening

- Inserting a new "LNG-ready" prefabricated mid-body section containing all the LNG systems, additional cabins and public spaces into the ship.
- Such a retrofit can be done in a few weeks, the ship does not need to go on a lengthy off-hire and the passenger capacity will increase by approximately 10%.

### The idea - ENCHANTMENT OF THE SEAS, a real life example

#### ENCHANTMENT OF THE SEAS LENGTHENING

Royal Caribbean International's Enchantment of the Seas received a new 73 feet mid-body section in May 2005 built by Aker Finnyards of Finland. The lengthening took just 31 days to complete, using a new procedure in which the ship pieces were manipulated and aligned with jacks and skids in dry dock at the Kepel Verolme Shipyard in Rotterdam, The Netherlands.



#### Figure 5: Enchantment of the Seas concept



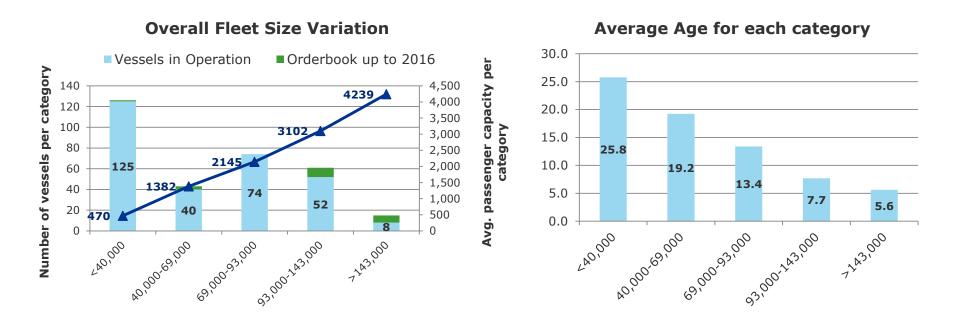


- A real life
  example is the
  ENCHANTMENT
  OF THE SEAS,
  lengthened in
  2005 by adding a
  22m-long mid body section in
  order to increase
  the number of
  cabins.
- The conversion itself was completed in one month.

### But why to consider retrofitting the vessel and using LNG?

- A large number of cruise ships currently sailing to popular destinations will soon need to comply with stricter environmental regulations
- Compliance will require the installation of scrubbers, the use of LNG as fuel, or a changeover from heavy fuel oil (HFO) to marine gas oil (MGO)
- The difference in price between MGO and the HFO currently used can increase operational expenses by up to 40%
- Making ships more energy efficient and using distillate is an option, but the financial attractiveness needs to be investigated for every ship
- A conversion to LNG might, under certain circumstances, be an attractive alternative solution that eliminates the complexities of fitting scrubbers and the high cost of burning distillate fuel.

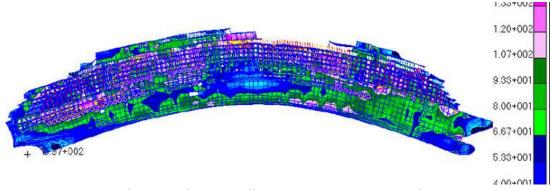
## Potential retrofit market – Vessels of 8-19 year old & 40,000 - 143,000 GT which represent almost 55% of the fleet



- Statistics show that the cruise industry is expected to continue to experience annual passenger growth of 7% (statistics from 1990 up to 2017)
- The future of cruising continues to look promising and the industry has a large growth potential, provided it continues to compete price-wise with the alternative options.

## Case Study using the well tested 'LNG Ready' service offered by DNV GL - Technical highlights

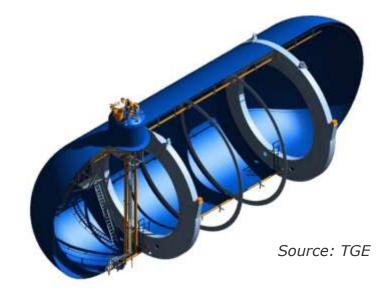
- As mentioned earlier, every ship is different so whether or not it can be converted must be extensively assessed.
- The minimum elongation limit is half a main vertical fire zone (approximately 22m); and the maximum could be a complete fire zone (approximately 43m).
- The longitudinal strength of the candidate ship has to be evaluated. The maximum allowable bending moment can become a showstopper if the hull is already designed to its optimum and cannot sustain any additional length.
- The <u>increase in the longitudinal bending moment</u> will require a corresponding amount of <u>additional steel</u> in order to maintain the required section modulus



Not real example - For illustration purposes only

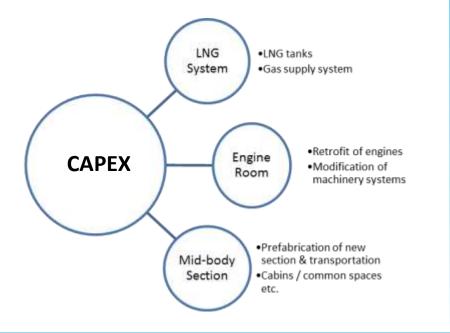
### **Technical highlights (continue)**

- In a 23m compartment, the maximum possible volume of LNG is approximately 1,500m<sup>3</sup> due to design and structural constraints
- LNG type C tanks were used as these are currently considered to be the most feasible option
- With 1,500m<sup>3</sup> of LNG (~ 2,500nm 6 days), approximately 70%-80% of all existing cruise itineraries can be operated.
- Involvement of the Flag is important as ship elongation operation is considered to be a major conversion
- The location of the bunker station need to to be considered
- Check if the engines can be converted to dual fuel

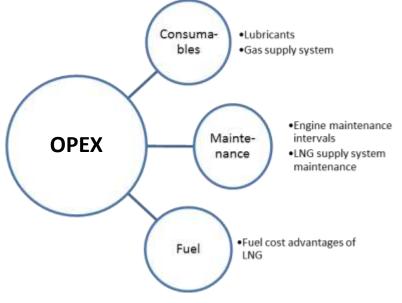


### **Financial Highlights**

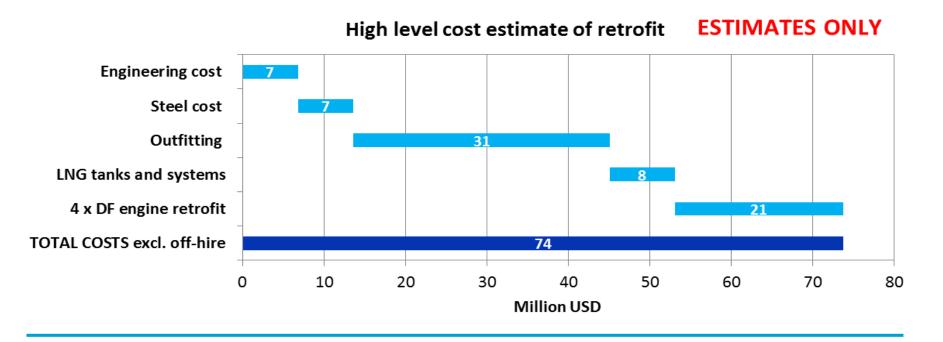
- In order to examine the financial attractiveness of our "crazy idea", we performed a high-level study and mapped the required investment for the LNG system
- In addition to the cost of the systems outlined below, the cost of having the ship off-hire needs to be taken into consideration.



 There is a reduction in the yearly operational expenses outlined below and an additional increase in revenue and profit from the larger number of cabins.



### Required investment cost for the vessel elongation and use of LNG



- The LNG system includes all the necessary equipment from the bunker station to the engine.
- Not Included: Off-hire cost and transportation cost of systems

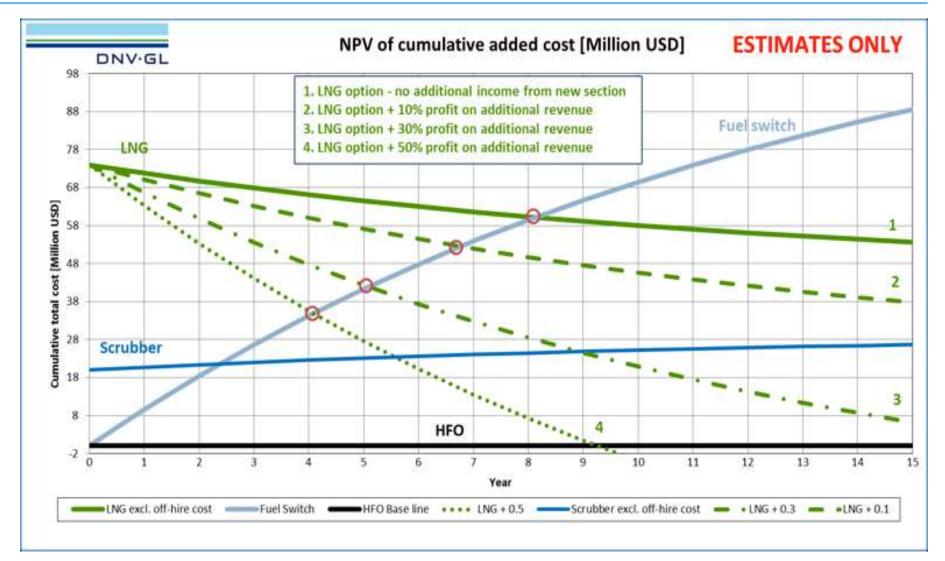
### **Assumptions used in the financial model**

 The additional income generated from the new cabins for the LNG case has been taken into consideration when calculating the payback time based on the following assumptions:

Added staterooms with new mid-body section:	120
Number of passengers in the new section:	240
Daily revenue per passenger:	\$ 220
Operating days of ship:	350 days

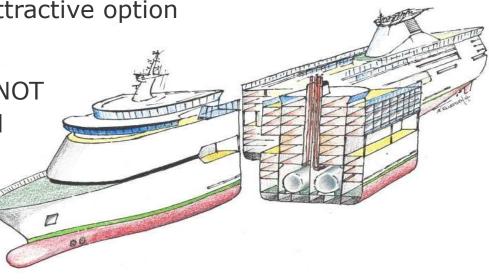
- LNG Price: \$ 14/MMBtu ( 12.5% below HFO price)
- MDO Price: \$ 25/MMBtu (\$1,000/tonne)
- HFO Price: \$ 16/MMBtu (\$614/tonne)
- Discount rate applied: 8%
- No price increase over time is assumed
- 100% gas mode operation when operating on LNG
- The thermal efficiencies of diesel and gas engines are assumed to be identical

## The financial attractiveness of the investment including the yearly revenue generated from the new section and the extra cabins



### Summarizing

- Crazy idea or not ? definitely an option worth of investigating
- Technically feasible ? case-by-case dependent
- Financially attractive ? depends on your investment strategy
- In DNV GL we believe that every newbuild discussion as well as retrofit should have the LNG as a fuel option in the agenda as under circumstances can be a very attractive option
- In the near future, the risk of NOT considering the LNG option will be higher than considering it NOW.



### Thank you very much for your attention.

# You are welcome to download the complete study from the following link:

http://www.dnv.com/binaries/LNG\_RetrofitCruise\_2014-03-L03\_tcm4-596302.pdf

Alexandros Chiotopoulos Alexandros.chiotopoulos@dnvgl.com +47 9071 8109 Jorge Pinto Jorge.pinto@dnvgl.com +34 600 988 313

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